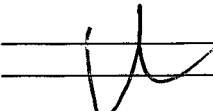
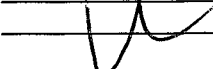


Date: Thursday, 30/11/2006 12:50:34 PM  
User: Linda Lacelle











# Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D119-675 FIT & FUNCTION
Job Number	: 29729		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: Z_CUSTOM
This Issue	: 30/11/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: Z_CUSTOM
First Issue	: / /	Project Number	: N/A
Previous Run	: 00015	Drawing Revision	: N/A
	Type : R & D LG FAB	Material	: N/A
Written By	: 	Due Date	: 07/12/2006
Checked & Approved By	: 	Qty:	1 Um: Each
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D22301	Mounting Lug
		
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Mounting Lug <i>B 28902</i> <i>SB 06/11/30</i> (4)	
2.0	MS3548993	GROMMET
		
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) GROMMET <i>M 19620</i> <i>SB 06/11/30</i> (4)	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1 MODIFY LUG D2230-1 PER DRWG D119-675-D2230-1 <i>SB 06/11/30</i> (4)	
4.0	QC5	INSPECT WORK TO CURRENT STEP
		
	Comment: INSPECT WORK TO CURRENT STEP <i>1206/11/30</i> (4)	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	Comment: PACKAGING RESOURCE #1 PICK KIT:  4 X D2230-1 MODIFIED (ABOVE) 1 X DRWG D119-675-1 <i>B 29729</i> <i>SB 06/12/01</i> (4)	
	<i>306.12.01</i> (1)	

Date: Thursday, 30/11/2006 12:50:34 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D119-675 FIT & FUNCTION

Job Number: 29729

Part Number: Z\_CUSTOM

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	D22303	Mounting Lug
-----	--------	--------------



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)  
Mounting Lug **B29646**

*Batch # isn't there yet.*

*DOT out of comp 5/5/06*

7.0	D2856600	Abrasion Strip
-----	----------	----------------



Comment: Qty.: 1.2800 f(s)/Unit Total: 1.2800 f(s)  
Abrasion Strip  
2 X CUT TO 7.66" **B24328**

8.0	D2732	Rubber Extrusion
-----	-------	------------------



Comment: Qty.: 2.1500 f(s)/Unit Total: 2.1500 f(s)  
Rubber Extrusion **B26472**

*Qty (3.2)*

9.0	AN415A	Bolt
-----	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)  
Bolt **M102039**

10.0	AN420A	Bolt
------	--------	------



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)  
Bolt **M16895**

11.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)  
Washer **M102339**

12.0	MS21042L4	Nut
------	-----------	-----



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)  
Nut **M19185**

*B06/12/01*

13.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

\*\*INSPECTION TO BE DONE BY MARC BELLEVANCE\*\*

*B06.12.01*

Date: Thursday, 30/11/2006 12:50:35 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D119-675 FIT & FUNCTION

Job Number: 29729

Part Number: Z\_CUSTOM

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

~~SD~~ 06/12/01

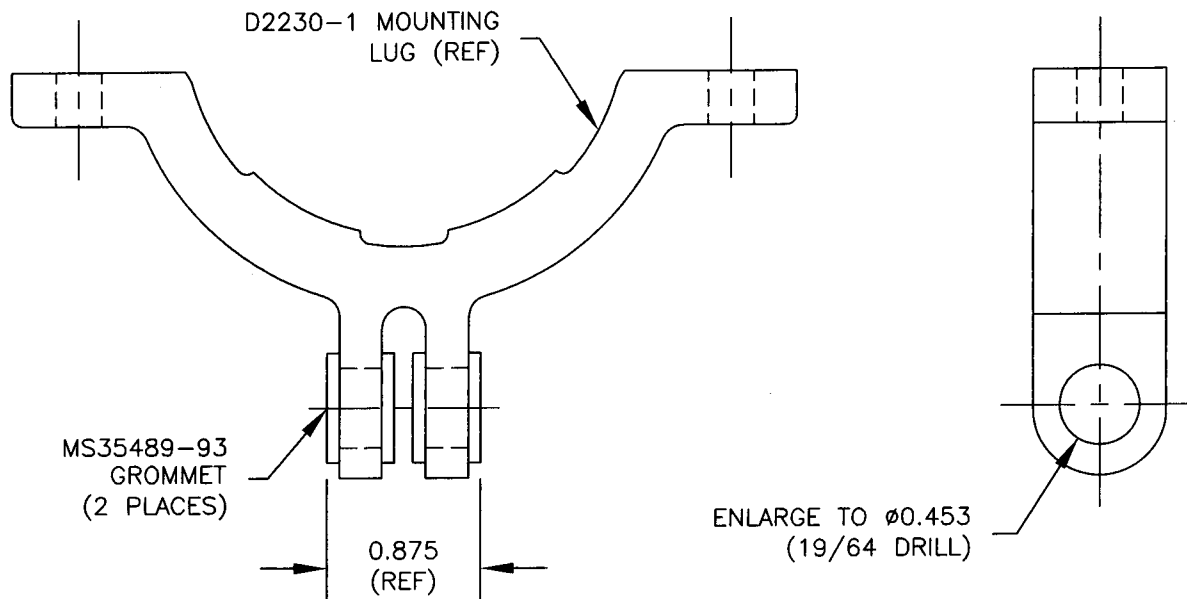
Job Completion



U 06.12.01

PRELIMINARY ISSUE

DESIGN <i>B</i>	DRAWN BY <i>B</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D119-675-D2230-1	REV. A SHEET 1 OF 1
DATE 06.11.30		TITLE MODIFIED D2230-1 LUG	SCALE NTS
A	06.11.30	NEW ISSUE	



**PARTS LIST FOR MODIFIED D2230-1 LUG**

QTY -	PART NUMBER	DESCRIPTION
1		
X	D2230-1	MODIFIED LUG
1	D2230-1	LUG
2	MS35489-93	GROMMET

- 1) MODIFY D2230-1 AS SHOWN
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSION ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

*w/o 29729*  
*u*  
*06.11.30*

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